



Formolene® LB1830H

Linear Low Density Polyethylene (LLDPE) Resin for Film Extrusion Applications

Formolene® LB1830H is a general purpose butene based LLDPE film grade made using gas phase technology. The resin exhibits excellent toughness and puncture resistance.

Formolene® LB1830H meets all requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles intended for direct food contact.

Suggested Applications:

Food Packaging Industrial Liners Trash Can Liners

Additives:

Antiblock – No Slip – No Processing Aid – No

Nominal Values

PROPERTY	ASTM TEST METHOD	ENGLISH		SI	
		Unit	Value	Unit	Value
Base Density	D792	g/cm ³	0.918	g/cm ³	0.918
Melt Index (190 °C, 2.16 kg)	D1238	g/10 min	2.8	g/10 min	2.8
Tensile Strength at Break	D882	psi	5000/3000*	MPa	34.5/20.7*
Tensile Elongation at Break	D882	%	450/800*	%	450/800*
Dart Impact	D1709A	g	50	g	50
Elmendorf Tear Strength	D1922	g	45/350*	g	45/350*

* MD/TD

Note: Film properties expected for slot-cast film at 1.0 mil (25 µm) thickness. Actual film properties may vary depending on operating conditions and additive packages. Film properties are not intended to be used as specifications.

Base density is estimated using the assumption that every 1000 ppm of antiblock in the finished product raises the density of the polymer by 0.0006 g/cm³. Base density is the estimated density of the polymer if it did not contain any antiblock.

Published 08/10/2022

Any inquiries regarding this data sheet should be addressed to: 9 Peach Tree Hill Road • Livingston, NJ 07039 • Phone: (800) 363-1823 • Fax: (973) 716-7483

The information and recommendations in this publication are, to the best of our knowledge, reliable. Suggestions concerning uses or applications are only the opinion of FORMOSA INDUSTRIES CORPORATION and users should perform their own tests to determine the suitability of these products for their own particular purposes. However, because of numerous factors affecting the results, FORMOSA INDUSTRIES CORPORATION MAKES NO WARRANTY OF ANY KIND, EXPRESS OR IMPLIED, INCLUDING THOSE OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, other than that the material conforms to the applicable current Standard Specifications Statement herein, therefore, should not be construed as representations or warranties. Statements concerning the use of the products of formulations described herein are not to be construed as recommending the infringement of any patent and no liability for infringement arising out of any such use is assumed.

Formolene® is a registered trademark of Formosa Plastics Corporation, U.S.A. Formosa Industries Corporation is an authorized user of this trademark.